

D265518

Dart Aerospace Ltd.

20

Date: Wednesday, 4/5/2006 3:28:19 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FLOAT SKIDTUBE	
Job Number	: 26557		Part Number	: D412742013	
Estimate Number	: 10366		Drawing Number	: N/A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 4/5/2006 S.O. No. : N/A		Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A Type : LANDING GEAR		Due Date	: 5/14/2006 Qty: 1 Um: Each	
Previous Run	: 26555				
Written By	: See comment Below				
Checked & Approved By	: KJ 06.04.06 w				
Comment	: Est Rev: A 05.10.13 New Issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-742-013CHG001

KS 06/05/00

(1)

2.0	D2571	Saddle, Fwd, Out
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2571 Saddle Fwd Outside B25996 ✓

3.0	D2572	Saddle, Fwd, In
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2572 Saddle Fwd Inside B26973 ✓

4.0	D2573	Saddle, Aft, Out
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2573 Saddle Aft Outside B26498 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:			
Seq. #:	Machine Or Operation:	Description :	
5.0	D2574	Saddle, Aft, In	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)			
Pick:			
Qty	Part Number	Description	Batch
1	D2574	Saddle Aft Outside	<i>B26374</i>
6.0	D2747	Set Screw	
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)			
Pick:			
Qty	Part Number	Description	Batch
4	D2747	Bolt	<i>B25011</i>
7.0	D2876	Saddle Spacer	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)			
Pick:			
Qty	Part Number	Description	Batch
2	D2876	Saddle Spacer	<i>B24851</i>
8.0	D2877	Saddle Spacer	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)			
Pick:			
Qty	Part Number	Description	Batch
2	D2877	Saddle Spacer	<i>B24897</i>
9.0	D34031	Bushing	
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)			
Pick:			
Qty	Part Number	Description	Batch
16	D3403-1	Bushing	<i>B24693-2</i>
10.0	D34033	Bushing	
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)			
Pick:			
Qty	Part Number	Description	Batch
8	D3403-3	Bushing	<i>B26495-2 x 8</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

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Job Number:		
Seq. #:	Machine Or Operation:	Description :
11.0	D3405041	Lug Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick:		
Qty Part Number	Description	Batch
1 D3405-041	GHW Lug	626514 ✓
12.0	D3405043	Lug Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick:		
Qty Part Number	Description	Batch
1 D3405-043	GHW Lug	626515 ✓
13.0	AN4C6A	Bolt
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)		
Pick:		
Qty Part Number	Description	Batch
16 AN4C6A	Bolt	519510 ✓
14.0	AN4C46A	BOLT
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Pick:		
Qty Part Number	Description	Batch
4 AN4C46A	Bolt	519530 ✓
15.0	AN4C52A	BOLT
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)		
Pick:		
Qty Part Number	Description	Batch
8 AN4C52A	Bolt	519510 ✓
16.0	AN6C12A	BOLT
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)		
Pick:		
Qty Part Number	Description	Batch
8 AN6C12A	Bolt	5100515 ✓

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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17.0 AN960C416L



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
32 AN960C416L	Washer	<u>m18822</u> ✓

18.0 AN960C616L



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
8 AN960C616L	Washer	<u>m18822</u> ✓

19.0 AN960C716L



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
16 AN960C716L	Washer	201352 <u>m18918</u> ✓

20.0 MS210434

Nut



Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
28 MS21043-4Nut	<u>m100651</u>	✓

21.0 NAS1515H4L

Inventory



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
32 NAS1515H4L	Washer	<u>m100854</u> ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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22.0	NAS1515H6L	Inventory
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
8 NAS1515H6L	Washer	<u>m1889</u>



23.0	NAS1515H7L	Inventory
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
16 NAS1515H7L	Washer	<u>m100727</u>



24.0	D412742043	SKIDTUBE ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
1 D412-742-043	Skidtube Ass	<u>26858</u>

25.0	D3407041	Tow Ring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
1 D3407-041	TOW RING	<u>B26503</u>



26.0	D34173	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
2 D3417-3	WASHER	<u>B25119</u>



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/06/15
 QA: N/C Closed: _____ Date: _____

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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27.0	MS210434	Nut
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
1 MS21043-4	NUT	M100651 ✓

28.0	D34561	washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
1 D3456-1	WASHER	B25101 ✓

11 06/06/13 (1)

29.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

30.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-013

Location: Rev B

Revs C (1)

31.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

11 06/06/14 (1)

Job Completion



11 06-06-14

W/O:		WORK ORDER CHANGES					
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